







Test whatever you like.

Standards for Climate Test Chambers

Low-temperature tests
IEC 60068-2-1, Test A
ISO 16750-4, Low-temperature test
ETSI EN 300019-2-4, Test Ab/Ad
MIL-STD-810 G, Meth. 502.5
JESD22-A119
High-temperature tests
IEC 60068-2-2, Test B
ISO 16750-4, High-temperature test
ETSI EN 300019-2-4, Test Bb/Bd
MIL-STD-202 G, Meth. 108A
MIL-STD-810 G, Meth. 501.5
MIL-STD-883 J, Meth. 1008.2
JESD22-A103D
Alternating temperature tests
IEC 60068-2-14, Test Nb
ISO 16750-4, Temp. steps
ISO 16750-4, Temp. cycling
ETSI EN 300019-2-4, Test Nb
MIL-STD-331 C, Test C6
JESD22-A105C

Constant climates
IEC 60068-2-67
IEC 60068-2-78
ISO 16750-4, Damp heat steady
ETSI EN 300019-2-4, Test Cab
MIL-STD-202 G, Meth. 103B
JESD22-A101C
Alternating climates
IEC 60068-2-30, Test Db, Var. 1
IEC 60068-2-30, Test Db, Var. 2
IEC 60068-2-38
ISO 16750-4, Damp heat cyclic
ISO 16750-4, Temp/Humid, cyclic
ETSI EN 300019-2-4, Test Db
VG 95210, Blatt 7, Meth. 106C
MIL-STD-202 G, Meth. 106D
MIL-STD-331 C, Test C1
MIL-STD-750-1, Change 3
MIL-STD-810 G, Meth. 507.5
MIL-STD-883 J, Meth. 1004.7
JESD22-A100D

The temperature values specified in the standards (severity levels) are limited by the highest and lowest test space temperature. The choice of the appropriate test system depends on the temperature change rates during alternating tests. The requirements are met if the test system capacity is large enough to compensate for the influence of the specimen and its heat dissipation in the relevant capacity range. Please contact us to test the feasibility with your test specimen.

The reference point for test values and tolerance specifications is the middle of the test space. Verifying documentation for individual test values is optionally available at additional cost.

Your standard is not listed? Contact us!





Sophisticated technology. Perfectly crafted.

The new era of environmental simulation.

The new era starts with ClimeEvent, the latest generation of Climate Test Chambers. ClimeEvent makes testing even more reliable, environmentally-friendly and easy to service. A new refrigerant matches compatibility with future requirements. Optimised air guidance delivers the best-in-class performance. Tests can be programmed, controlled and monitored at any time and anywhere with the innovative **WEB**Season® user interface.







Precise control.

S!MPAC®, the measuring and control system for operation, monitoring and documentation, is a basic feature of Climate Test Chambers ClimeEvent.



Entering the age of connectivity - with WEBSeason®.

You can program, control and monitor your test at any time and anywhere with the innovative **WEB**Season® user interface. **WEB**Season® provides a new dimension of flexibility and efficiency.

- Modern and dynamic design with wipe gesture control for intuitive operation
- Multi-user concept for simultaneous access by multiple users, user rights are assigned individually
- Easy programming of test sequences and loops
- Program preview in chart format
- Worldwide access, even via tablet PC and smartphone





Sophisticated technology. Perfectly crafted.

Skilful engineering for better performance.

The accurate recirculating air conditioning enables setpoint values for temperature and humidity to be reached with high-precision. All components including the heat exchanger, heating element and fan have been perfectly matched in order to achieve this result. The fan suctions the air out of the test space and directs it over the conditioning elements where it is heated, cooled, humidified or dehumidified as required. The humidification bath is filled with temperature-controlled water; humidification is aerosol-free.

Airflow through baffles on the test space floor and ceiling results in a very homogenous spatial distribution of air temperature. The intelligent engineered airflow and the sophisticated control enabled by measurement sensors installed in the supply and exhaust air are key factors in the outstanding performance ability of ClimeEvent.



A secure future - with the new refrigerant.

The new refrigerant R449A is used in all Climate Test Chambers ClimeEvent. The GWP value of just 1397 ensures safe usage even after the year 2030, because the refrigerant does not have to be replaced. As a result, we are already surpassing the future statutory standards today therefore future-proofing your tests, making the equipment easier to maintain and more environmentally friendly.





Advanced technology. Reliable results.

°C	+180
°C	-42
K/min	3.0
K/min	4.0
К	±0.1 to ±0.5
K	±0.5 to ±1.0
K	≤2
W	4500
°C	-25 and +80
°C	+95
°C	+10
К	±0.1 to ±0.3
K	±0.5 to ±1.0
°C	-3 to +94
% RH	10 to 98
% RH	±1 to ±3
ı	2
W	500
	+ 23 °C / 50% RH
	. 23 0 / 30 / 0 1111
	°C K/min K/min K K K W °C °C C K K K R R R R R R R R R I

¹ Temperatures >+5 °C are permitted in continuous operation; temperatures <+5 °C are permitted discontinuously or with the additional equipment "compressed air dryer".

The performance data refers to +25 °C ambient temperature and +18 °C cooling water temperature, 400 V/50 Hz nominal voltage, without specimen, without additional equipment and without heat compensation.

The test chamber is designed for installation inside dry and ventilated spaces with max. degree of contamination "2" according to EN 50178:1997. The permissible ambient temperature during operation is between +10 °C and +35 °C. The max. permissible humidity must not exceed 75% RH and the max. dew point must not exceed +20 °C.





² According to IEC 60068-3-5; average, measured in the supply air.

³ In the middle of the test space when it is empty and at steady state, without specimen, without heat radiation and without additional equipment, depending on temperature.

⁴ Relative to the selected set point in the temperature range from the minimum temperature up to +150 °C and/or at humidity >20% RH.

 $^{^{\}rm 5}$ Up to +150 °C according to IEC 60068-3-5:2001 and/or JJF 1101-2003.

⁶ At +20 °C for temperature tests / in the range from +25 °C to +95 °C at a relative humidity up to 90% RH for climate tests.

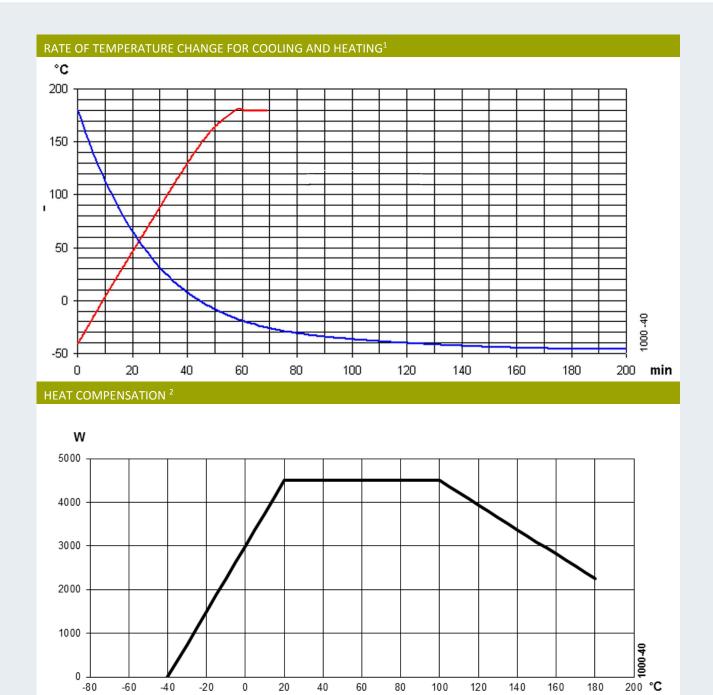
⁷ The factory calibration of the temperature and humidity values is carried out with DAkkS-calibrated measuring equipment in the middle of the test space and documented with a certificate. A DAkkS calibration, as well as a spatial factory or a spatial DAkkS calibration, can be provided on request. DAkkS calibration is carried out by Vötsch Industrietechnik GmbH.

⁸ Discontinuous operation (+4 °C to -3 °C).

⁹ In the middle of the test space when it is empty and at steady state, without specimen, without heat radiation and without additional equipment, depending on climate value.

¹⁰ At 40 °C and 92% RH.

Advanced technology. Reliable results.



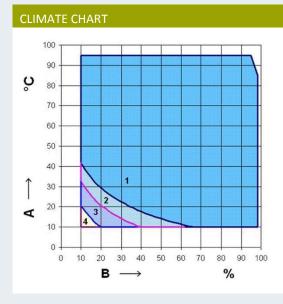
¹ Without test specimen, without heat radiation, measured at the control sensor in the supply air.





 $^{^{\}rm 2}\, {\rm Temperature}$ measured at the control sensor in the supply air at steady state.

Advanced technology. Reliable results.



- A: Test space temperature
- **B**: Relative humidity
- 1: Standard climate range for continuous operation
- 2: Standard climate range for discontinuous operation only (dew points ranging from +4 °C to -3 °C)
- 3: Extended climate range with dew point temperatures controlled up to -12 °C using dried compressed air¹
- 4: Extended climate range with dew point temperatures controlled up to -20 °C using dried compressed air¹ and capacitive humidity measuring system²





¹ Compressed air dryer is available as additional equipment.

² Available as additional equipment.

Technical data.

TECHNICAL DATA		
Test space volume	I	990
Test space dimensions, HxWxD	mm	950x1100x950
Useable width	mm	1060
Total load of multiple insertion shelves and test space floor ¹	kg	250
Load of the test space floor ¹	kg	150
Load per insertion shelf ¹	kg	50
Total load for multiple insertion shelves ¹	kg	100
Exterior housing dimensions, HxWxD	mm	2000x1415x2105
Minimum exterior housing dimensions ² , HxWxD	mm	1900x1320x1755
Total weight	kg	840
Voltage rating ³		3/N/PE AC 400 V ± 10% 50 Hz
Power rating⁴	kW	11.5
Current rating ⁵	Α	22
Connector		CEE- connector, 32 A
Connection cable	m	3.5
Fuse protection ⁶	A, slow-blow	32
Protection class of switchgear cabinet and control unit ⁷		IP 54
Sound pressure level ⁸	dB(A)	62
Heat dissipation to the installation room, maximum	kW	8.9
Heat dissipation to the installation room, average	kW	4.8

¹ Max. load as surface load.





 $^{^{\}rm 2}$ For transport and move-in. Parts can be removed at additional expenses.

³ The test chamber can also be operated at 3/N/PE AC 380 V ± 10 % 50 Hz. In this case, the heating rate is reduced by approximately 10%.

⁴ The power rating quoted for **weiss**technik and **vötsch**technik products describes the maximum power consumption during operation at full load. As this state only occurs in rare cases, conclusions about energy consumption cannot be drawn from the power rating quoted.

⁵ Neutral conductor under load.

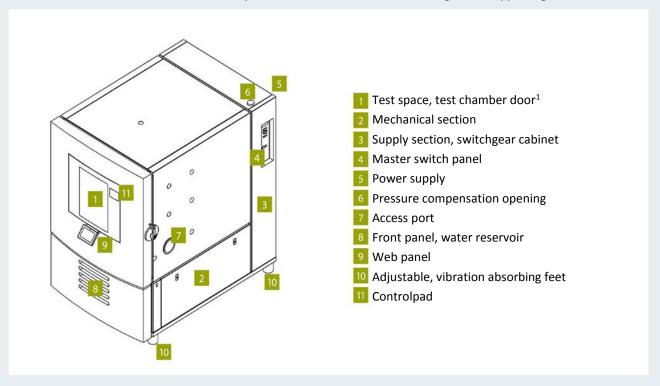
⁶ Provided by the customer.

 $^{^{7}}$ EMC tests and information about emitted interference according to EN 61000-6-3:2007 / EN 61000-6-4:2007. Interference immunity is in accordance with EN 61000-6-2:2005.

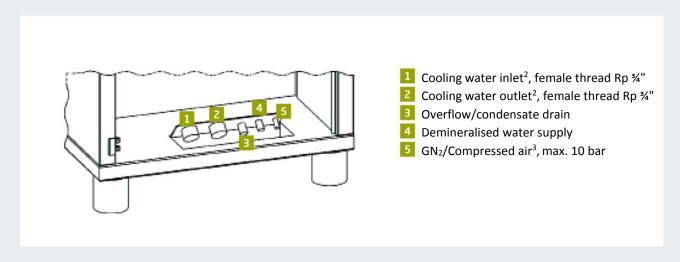
⁸ Measured at a distance of 1 m from the front of the test chamber and a height of 1.6 m in free-field measurement according to EN ISO 11201:2010.

Technical data.

The Climate Test Chamber is delivered ready for connection. The exterior housing is self-supporting.



The supply and disposal connections are located on the rear side at the bottom, approx. 170 mm above floor level. The height of the "mobile version" (available as additional equipment) varies depending on the model; detailed values are included in the description of the additional equipment.

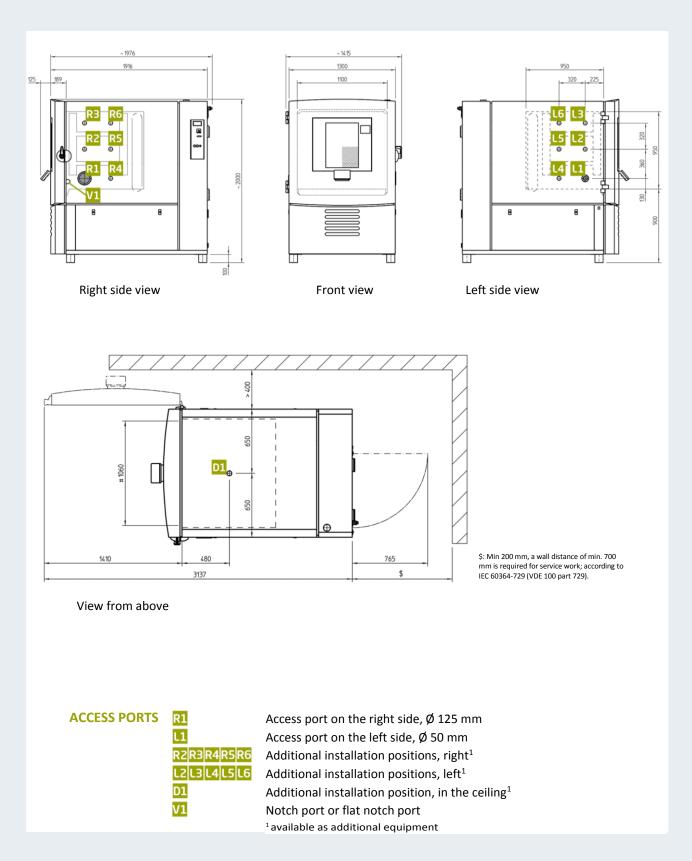


- ¹ Window is available as additional equipment.
- ² For water-cooled version (available as additional equipment).
- ³ Available as additional equipment.





Installation drawing.







Our basic equipment.

EXTERIOR



Exterior housing	Material Finish	Double-coated galvanized steel sheet RAL 9002 grey-white, solvent-free, powder-coated
Door		Hinged on the left side, lockable, optimum contact pressure, one-handed operation
Feet		Adjustable, vibration-absorbing
Refrigeration unit ¹	Туре	Air-cooled refrigeration system
	Refrigerant ²	R449A, GWP: 1397, filling quantity: 4.2 kg, CO ₂ equivalent: 5.9 t
Humidification system	Humidification water	Water reservoir (20 l), pre-installed equipment for automatic water supply with warning in the event of water shortage
	Humidification water quality	pH value 6-7, demineralised, conductivity 5-20 μs/cm
Purge device		The high quality of the humidification water is guaranteed by periodic water exchange
Overflow / condensate drain		Backpressure-free, G $\%$ " male thread, hose connection \emptyset 12 mm

INTERIOR



Test space ³	Wall material	Stainless steel 1.4301, surface III D polished shelf layers stamped on the side, vertical spacing ⁴ 60 mm
	Floor material	Stainless steel 1.4404, surface II B matt
Insertion shelf	Stainless steel	1 pc., max. number of insertion shelves: 11
Access ports	Stainless steel	1 pc. on the right, internal dimensions 125 mm \emptyset 1 pc. on the left, internal dimensions 50 mm \emptyset
Silicone plugs	Closed	1 pc. for each stainless steel access port, right and left (ø 125 mm and 50 mm)
	Slotted	1 pc. for each stainless steel access port, right and left (ø 125 mm and 50 mm)
Measurement sensors	Temperature	Pt 100 platinum temperature sensor
	Climate	Psychrometric humidity measurement with automatically wetted wet bulb temperature sensor
Condensation protection	Dehumidifier	Can be switched on to avoid condensation on test specimen. This is achieved via separate dehumidifying coil.

¹ The product contains fluorinated greenhouse gases.





 $^{^2}$ (EU) directive no. 517/2014 specifies an obligation for stationary refrigeration and air conditioning units with a CO $_2$ equivalent of 5 to 50 t to be checked for leaks at least annually and an equipment logbook to be kept; units with a leak detection system must be checked every 24 months. We can carry out these tasks for you in our capacity as an expert partner. We would be glad to advise you on installing a leak detection system.

³ The use of tempered silicone parts means that the test space produces only low emissions. If the test space has to be emissions-free, this requires technical clarification; please contact us to request an offer.

⁴ Tests must be set up at least 20 mm away from walls.

 $^{^{5}}$ Production-related tolerances of up to \pm 3 mm are possible.

Our basic equipment.

REGUL	REGULATION AND CONTROL			
OK	SIMPAC®	Digital measuring and control system with I/O unit and WEB Season® software		
		Door-integrated control pad for display of actual values for temperature and humidity, modification and monitoring of operating state		
		Operating/programming and monitoring unit with 18 cm (7") web panel, attached to the door		
сомм	UNICATION			
	Interfaces	4 digital outputs for control of customer-provided devices by means of potential-free contacts, max. load 24 V DC, 0.5 A		
		4 digital inputs for feedback of customer provided devices, max. load 24 V DC, 30 mA		
		1 Ethernet interface (100/1000 megabits) for integration in a network		
		1 USB interface for recording of measuring data on a flash \mbox{drive}^{1}		
	Customer protocols	SimServ (to control the climate test chamber via the Ethernet interface)		
SAFETY				
•	Test specimen protection	Overtemperature protection according to EN 60519-2:2006, with separate sensor, thermal safety class 2 Independent adjustable temperature limiter t_{min} / t_{max} , sensor installed in the test space, individually adjustable fixed value Software temperature limiter t_{min} / t_{max} , individually adjustable fixed value		
	Test chamber protection	Safety temperature limiter for protection against overtemperature in the test chamber		
	Specimen switch-off	Potential-free contact specifically for test specimens that emit heat, on female connector, max. load 24 V, 0.5 A		

 $^{^{1}}$ Flash drive is not included in the scope of delivery. Before recording data, check that the flash drive is working.





Your additional equipment.



